

# THE BEST STEAM

The best steam is produced as consistently quietly, easily, and reliably as possible with low energy and water consumption. Those who need industrial steam for their production processes benefit from these characteristics. And these are the performance features that have made CERTUSS steam generators a market leader in this industry.

### **CERTUSS** reliability

The result of rigorous quality inspections of all components and production processes.







In more than 100 sectors, such as health care, the chemical, pharmaceutical and automotive industries, the hotel business, and the food and beverage sector, CERTUSS steam generators are an established name worldwide. With consistent research and advanced development along with the highest quality standards, for more than 50 years we have been developing gas-fired, oil-fired, and electric steam generators. The output classes for modules heated by fossil fuels range up to 2,000 kg/h and up to 320 kg/h per steam boiler for electric steam generators.

CERTUSS systems are known for a high degree of modularity. They can be combined into an intelligent multiple system in order to provide significantly larger outputs (up to 16 t/h).





One principle with many advantages: the CERTUSS water tube boiler principle





### Reinventing steam

How can you produce steam of the highest quality that is directly available with maximum reliability and without lengthy preheating times? The CERTUSS water tube boiler principle and an intelligent control system make it possible. Our team developed this technology consistently over decades. In connection with the typical CERTUSS design, we can supply compact, space-saving solutions that function quite economically. This means that in most countries, the installation conditions for these systems are more permissive.

Our systems only produce exactly the amount of steam that is needed right then in the production area. This makes them economical and environmentally sound. All CERTUSS steam generators meet the current ecological standards. We provide country-specific certifications and other acceptance protocols by request.



All CERTUSS heating coils are developed, manufactured, and inspected in the factory in Krefeld.  $\label{eq:control} % \begin{subarray}{ll} \end{subarray} % \begin{subarray}{ll} \end{$ 

Durable, efficient, low-maintenance steam generators to increase sustainability

### The ideal type

For many years, our designers, engineers, and technicians have been working with an innovative spirit, technical expertise, and attention to detail to achieve the ideal type. We check all components to ensure the highest quality and use only the best. That's why CERTUSS steam generators are easy to operate, require little maintenance, and function reliably for decades. The CERTUSS production area is certified according to quality standard DIN EN ISO 9001:2015, but in many cases our quality requirements are even higher.









### System advantages

### **EASY TO OPERATE**

\_All configurations and settings are easy to manage with the self-explanatory touchscreen.

#### **DURABLE**

\_Preheating the feed water to 90° to 95°C separates the oxygen from the water and provides corrosion protection.

### NO WAITING TIME

\_The CERTUSS heating coil is the core component of the water tube boiler principle. Three minutes after the system is started, the high-speed steam generator is supplying saturated steam.

### **PRECISE**

\_The burner, which can be controlled exactly, supplies precisely regulated steam pressure in increments of 1/10 bar.

### SAFE

\_Based on the water tube boiler principle, much less water is heated than in conventional boilers. That reduces risk to a minimum.

#### **PROTECTED**

\_The automatic safety valve prevents overpressure.

### **EFFICIENT**

\_No heat loss due to the unique 3-fold air insulation and heat recycling. Not only is the combustion air preheated, but the outer covering is cooled as well, which minimizes loss and saves energy. The CERTUSS economizer allows the energy potential of the discharged flue gas to be used as well.





## Electric, efficient, compact, modular, and powerful

The CERTUSS EMX series in the new generation of electric steam generators. In terms of efficiency, load adjustment, and footprint, this development is in a new performance class. Electric steam generators are heated by stainless steel heating rods with a large heating surface. The output of the heating elements is regulated continuously via semiconductor contactors. One energy-efficient advantage is the immediate modulating output adjustment to the actual steam demand during the operating cycle.







# ELECTRIC WITH A LOW SPACE REQUIREMENT AND THE OPTION TO INCREASE OUTPUT

The EMX steam generators are ready for use 3–5 minutes after starting up the system and the equipment design guarantees continuous regulation of the steam output from 10 to 320 kg/h. Each module can be expanded up to an output of 160 kg/h. The new GENERATION E comes in eleven sizes with regard to output.

The compact design decreases the space requirement by up to 25%. Equipment dimensions match the standard door size (80 cm) for efficient assembly and the modular design provides great flexibility because modules can be arranged as desired.









#### **EASY ACCESS [MAINTENANCE ADVANTAGE]**

\_FLEXIBLE ACCESS POINTS make maintenance quick and easy.

### LOW WEAR [LONG LIFE]

\_The new LONG LIFE DESIGN guarantees high durability, reliability, and long service life.

#### **INSTALLATION [EFFICIENT]**

- \_The optional integrated WATER MODULE MX-CPA simplifies installation and lowers costs.
- \_The fully automatic 72-HOUR OPERATION increases efficiency.

### **CONTROL** [PLUS]

\_The proven THERMOTIMAT-PLUS CONTROL is optional. It provides corrosion protection; constant boiler pressure and consistent steam quality increase process reliability.

#### **OPERATING PRESSURE [UP TO 16 BAR]**

\_Safe operating pressure up to 16 BAR guarantees a wide range of applications.

### STEAM [QUALITY]

\_Steam can be produced for INDUSTRIAL or CULINARY NEEDS based on the application.

#### HMI [EASY CONTROL]

- \_The new HUMAN-MACHINE INTERFACE guarantees easy, intuitive control in 15 languages.
- \_When steam demand varies, the technology enables intelligent pressure adjustment and reduces consumption.
- \_It also allows for CONDITION MONITORING and RE-MOTE SERVICES and meets all of the requirements for Industry 4.0.

### ONE-VIEW CONTROL [REMOTE CONTROL]

\_The LED STATUS DISPLAY and the WATER LEVEL DIS-PLAY at the front of the equipment provide continuous assurance regarding equipment condition at a glance.

### COOLING [INTEGRATED]

\_The optional SWITCHING CABINET COOLING FUNCTION ensures operation even at high temperatures.







## The fully automatic, safe solution — in the smallest spaces

This series provides a practical solution for any application areas with low steam demand – such as small breweries or pharmaceutical or food production operations. The electronic control system makes the JUNIOR extremely easy to operate. It is especially adept in working situations in which steam is not continually required and it comes with all of the respective safety equipment ready for operation. The combustion management of the newest generation can be programmed for any fuel type. Its compact, vertical, space-saving design makes it perfect for areas with limited space.





### EFFICIENT LOAD ADJUSTMENT, EASY TO OPERATE, AND PROVEN IN PRACTICE

System operation can be fully automatic when the optional Thermotimat automatic control is installed. Operators are not required. Manual operation is self-explanatory and easy. The operating display provides graphics which make the instructions for start-up and shutdown easy to understand. It also indicates operating status, programming, errors, and messages in any desired language. Remote control and programming can be set up by request.







### **USER-FRIENDLY**

\_Self-explanatory TOUCHSCREEN MENU NAVI-GATION makes operation significantly simpler.

#### REMOTE CONTROL AND SERVICE

- \_Remote programming, control, and access to data via Ethernet, CAN bus, PROFIBUS or GSM/UMTS modem\*.
- \_Well-known for excellent service, customer service available 24 hours a day, 365 days a year.

### ADVANTAGES OF OUR TECHNOLOGY

- \_Robust all-steel design with double-shell air cooling with no insulation materials.
- \_Noise and vibration damping, elastic assembly attachments.
- \_Vertical, stress-free, central mounting of the heating system with low-point blow down.

### **EFFICIENT AND COST-EFFECTIVE**

- \_Extremely high degree of efficiency (up to 98% with exhaust gas heat exchanger) due to 3-FOLD AIR INSULATION together with the simultaneous preheating of combustion air with very low emission losses.
- \_Short heating time. Full steam output is achieved within 3-5 minutes.
- \_ELECTRONIC COMBUSTION MANAGEMENT and the PILOT FLAME SYSTEM (gas burner) save energy and costs with immediate load adjustment starting at the respective stream demand.

### **OPERATION AND INSTALLATION**

- \_Fully automatic operation
- \_Secure installation with no foundation and a low space requirement.
- \_Can be installed in work areas, no boiler house required.
- \_No permit required for installation and operation up to Category III in Germany.
- \_Compatible with all CERTUSS steam generators of the same or different designs.





<sup>\*</sup>Additional equipment.



# Economical, highly efficient steam generation – with greater output by request

The UNIVERSAL steam generators are the perfect solution for production operations with higher steam demand. The output is flexible and can be adjusted to meet the amount of steam needed. All UNIVERSAL steam generators consist of modules that are completely equipped and ready for operation. They can be combined with each other in a cascade connection and come with an extensive safety package. In comparison with conventional solutions, CERTUSS steam generators require just one-third of the footprint space.





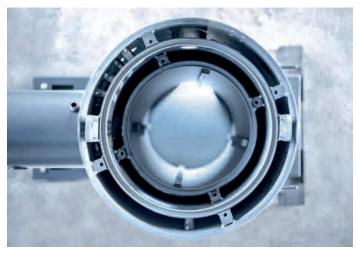


# THE SECRET TO CERTUSS QUALITY: INNOVATIVE TECHNOLOGY, THE BEST COMPONENTS, AND METICULOUS CARE

Just as all CERTUSS steam generators, the large series also meets the highest requirements with regard to safety, efficiency, and operational advantages. The intuitive, easily understood control system offers both manual and fully automatic operation without any large personnel or time-related costs. Remote control, programming, and diagnostics are available via various connections.

In case the steam demand increases, the systems are compatible with every CERTUSS series and can be expanded to meet the exact needs.





Greater efficiency with the CERTUSS steam generator housing with 3-fold insulation

#### **EFFICIENT AND COST-EFFECTIVE**

- Extremely high degree of efficiency (up to 98.5% with Economiser) due to 3-FOLD AIR INSULATION together with the simultaneous preheating of combustion air with very low emission losses.
- \_Short heating time. Full steam output is achieved within 3-5 minutes.
- \_ELECTRONIC COMBUSTION MANAGEMENT and the PILOT FLAME SYSTEM (gas burner) save energy and costs with immediate load adjustment starting at the respective stream demand.
- \_Modulating output control from 50% to 100% steam output with GAS BURNER EQUIPMENT (two output increments with oil operation: 50% and 100%).
- \_Low-maintenance FEED WATER PUMP with infinitely variable speed regulation.
- \_Low-emission burner for each size developed especially to meet the most recent European standards.

### **OPERATIONAL ADVANTAGES**

- \_Self-explanatory TOUCHSCREEN MENU NAVIGATION makes operation significantly simpler.
- \_THERMOTIMAT AUTOMATIC CONTROL for fully automatic operation\*.
- \_Remote control and control via Ethernet and mobile networks\*.
- \_Optional: "CVE" supply unit: a complete boiler house installation including a boiler feed pump, feed water tank, steam separator, water treatment, and wastewater mixing heat exchanger.

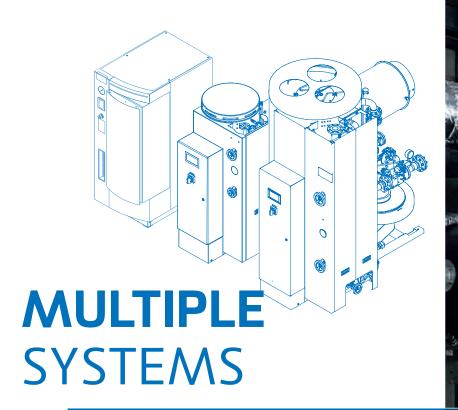
### **INSTALLATION ADVANTAGES**

- \_Secure installation with no foundation and a low space requirement.
- \_Can be installed in work areas, no boiler house required.
- \_No permit required for installation and operation up to Category III in Germany.
- \_Standard versions come with equipment for up to 72 hours of operation without manual invention (water monitoring optional).





<sup>\*</sup>Additional equipment.



## Efficiency means "nothing more than what is needed"

Multiple systems by CERTUSS enable a highly flexible steam supply while saving energy. With the integrated diagnostic system, steam production is ideally distributed between the base-load boiler and the peak-load boiler. This allows needs-oriented operation with a long service life, which is, in turn, sustainable.

Based on technical production conditions, various types of combustion and heating such as gas, oil, or electrical and various output classes can be combined to achieve the ideal solution.







## A custom built boiler house ready for operation

When steam production needs to be located outside of buildings or when mobile systems are required, we create the right enclosure solution.

The enclosures includes all of the components for generating steam. Your container design can include flexible adaptations to meet the requirements for your space and production and it will function just as economically as a stationary CERTUSS system. This solution also achieves full steam output within 5 minutes after system start-up.









We would be happy to support you with the commissioning of your steam boiler installation and the instruction of your operators. We also adapt our maintenance and service models to meet your requirements exactly.

If you have questions, our customer service staff can help you.







### **CONTAINER ADVANTAGES**

- \_Tailored to meet customer requests and specifications
- \_Compact and space-saving
- \_Mechanical and electrical components are all completely preinstalled
- \_High-quality, insulated stainless steel walls to protect the equipment
- \_External paint according to your specifications
- \_Insulated pipe installation inside
- \_Steel or UPVC door as desired
- \_Complete internal lighting
- \_Individual selection of installation location provides the greatest flexibility
- \_No separate boiler house required
- \_Lower costs for on-site installation
- \_Optional air-conditioning for the container

### OPTIONAL EQUIPMENT

- \_CERTUSS steam generator(s)
- \_CVE supply unit
- \_Water treatment system
- \_Steam distributor
- \_Pressure reducing station
- \_Steam separator
- \_Condensate lifting system
- \_Air-conditioning
- \_Oil tank
- \_and more





# CVE | CERTUSS CVE SUPPLY UNIT

## The best conditions for durability and steam quality

Consistent water quality is critical for the durability of the steam generator and for the resulting steam quality. The factory-installed CERTUSS CVE ensures the proper supply. It is adapted precisely to meet the respective system and installation situation and can be equipped to handle future increases in required output.

The CVE includes and regulates all of the connections for water, steam, electricity, and energy. The high-quality components for water treatment and supply are compact and are installed such that they are easily accessible and save space.





## Customized prefabrication reduces installation time and costs to a minimum

The entire pipe installation between the steam generator and the supply unit is properly adapted and prefabricated to meet on-site conditions. The same applies for the electrical wiring and the connecting cables for the system. Planning in advance with CAD ensures precision and reliability. These preparations reduce on-site installation time and costs to a minimum.



### OPTIONAL EQUIPMENT

- \_Water treatment system, including automatic dosing
- \_Desalination heat exchanger
- \_Feed water tank
- \_Steam separator
- \_Blow down tank
- \_Pre-pressure pump
- \_Testomat (testing device)
- \_Conductivity monitor
- \_Switching cabinet





### **CVE ADVANTAGES**

- \_All supply and water treatment components for CERTUSS steam generators are provided as a complete unit
- \_Low space requirement due to compact design
- \_Proper installation by professional guarantees safe operation
- \_Base frame is powder-coated for corrosion protection
- \_Complete with electrical sub-panel
- \_Easy accessibility and maintenance
- \_Inexpensive series production with elements that are perfectly adapted to each other
- \_Made with approved, high-quality materials
- \_Significant reduction in assembly time saves costs
- \_Factory installation of all connections for water, steam, electricity, and energy ensures safety



# Efficiency that pays off and reduces CO<sub>2</sub>

Flue gas heat exchangers increase the efficiency and reduce the  $\mathrm{CO}_2$  emissions of CERTUSS steam generators heated by oil or gas. CERTECON flue gas heat exchangers use the heat from exhaust gas to increase the temperature of the feed water. This achieves heat recycling of up to 43 kW, which increases efficiency and reduces fuel consumption.





# **ECONOMISER** SPI 500 – 2000

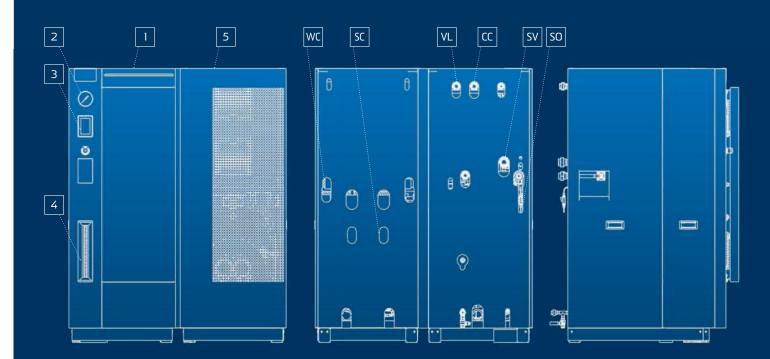
### Lower energy consumption - higher efficiency

Depending on the gas-heated or oil-heated CERTUSS steam generator in use and the installation situation, this flue gas heat exchanger helps to reduce fuel consumption significantly while increasing efficiency. Heat recycling of up to 83 kW is possible.

Our team would be happy to discuss the details with you.







- 1 Model Electrical E160MX
- 2 Pressure gauge
- 3 Touchscreen
- 4 Level indicator
- 5 Supply unit MX-CPA

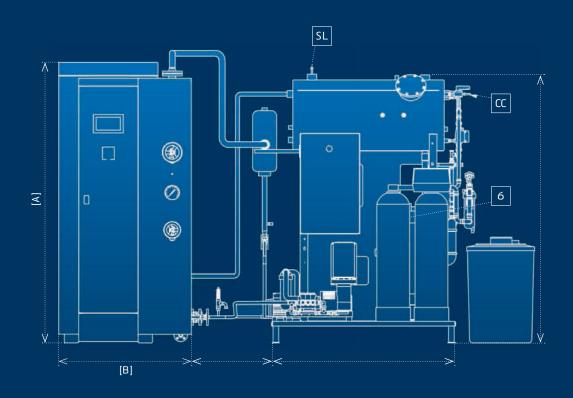
- SO Steam outlet
- SV Safety valve to the outside
- VL Vapor vent line to the outside
- WC Water connection
- CC Condensate connection
- SC Sewer connection



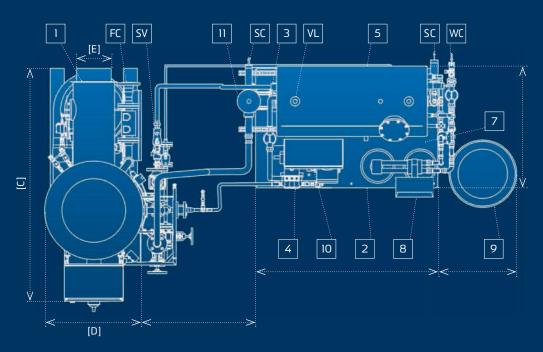
# **GENERATION E**E10MX-E320MX

Model E-MX		10	20	40	60	80	100	130	160	200	260	320		
Capacities														
Steam output	kg/h	10	20	40	60	80	100	130	160	200	260	320		
Heat output	kW	8	16	32	48	67	80	107	120	160	200	240		
Electrical output	kW	8,7	16,7	32,7	48,7	67,7	80,7	107,7	120,7	160,7	200,7	240,7		
Water content	l		37 (NV= 18,	5)			45 (NV = 28,9)				89 (NV = 56,7)			
Dimensions (H x W x D)	mm		1900 x 774 x 1150 1900 x 1580 x 1150											
Operating voltage						31	80 – 480 V · 50/6	) Hz						
Pressures														
Max. permissible overpressure	MPa (bar)				0,4	(4) . 0,6 (	6) · 1,0 (10) ·	1,2 (12) ·	1,6 (16)					
Operating pressure min./max.	MPa (bar)		0,3/0,	365 (3,0/3,65)	0,35/0,55	(3,5/5,5) ·	0,35/0,91 (3,5/	9,1) · 0,35	/1,1 (3,5/11,0)	0,35/1,45	5 (3,5/1,45)			
Categories														
Acc. to PED [DGRL]	4 bar					II					III			
2014/68/EU	6 – 16 bar					III					III			
Acc. to German industrial	4 bar					II					III			
safety reg. [BetrSichV]	6-10 bar					III					III			
	12 – 16 bar					III					IV			
Materials														
Pressure vessel					ſ	P235GH / Sta	ainless steel (AIS	1 304/AISI 3	16 Ti)					
Feed water tank						Sta	inless steel (AIS	I 316 Ti)						
Armatures						Brass / Stair	nless steel (AISI	316L/AISI 3	16 Ti)					
Housing						S235JI	R / Stainless stee	el (AISI 304)						
The following services are i	incurred dep	ending on	the design											
Electrical power control voltage 230 VAC (option MX-CPA)	kW						0,25							
Electrical power cooling unit	kW				0,	95					1,45			
Electrial power feed water heating	kW				9 /	18					9 / 18 / 27 / 36			
Operating voltage							380 – 480 V · 50/	60 Hz						
Connections														
Steam outlet					1	/2"					1"			
Soft water connection						, <u>-</u>	1/2"							
Safety valve	4 bar					1"	/ 4				1 1/4"			
,	6 – 10 bar					1"					1"			
	12 – 16 bar					1"					1 1/4"			
Blow down/desalination line							1/2"				. /-			
Overflow/drainage feed water tan	k						1"							
Condensate return							 1"							
Vapor vent line							1"							
Volume														
Water level	V						45,5 l							
	*													

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- 1 Model JUNIOR TC
- 2 CVE supply unit
- 3 Pre-pressure pump
- 4 Feed water pump
- 5 Feed water tank
- 6 Mixing heat exchanger
- 7 Dosing device
- 8 Water softening system
- 9 Brine tank
- 10 Switching cabinet
- 11 Steam separator
- SC Steam connection
- WC Water connection
- VL Vapor vent line to the outside
- SV Safety valve to the outside
- SC Sewer connection
- CC Condensate connection
- FC Fuel connection





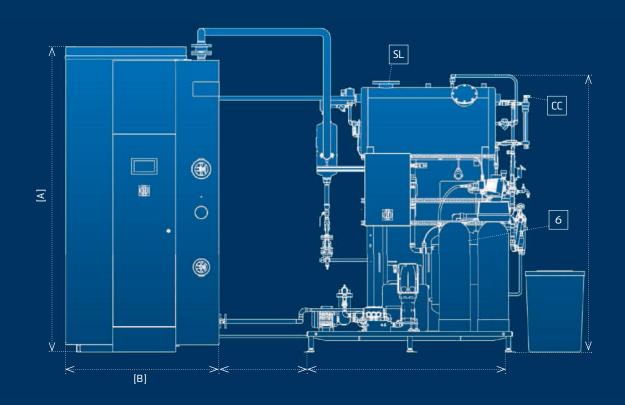
# **JUNIOR** TC 80 – 400

Model JUNIOR		80	[ 120	150	200		250	300	1	350	1	400		
Size			1		2				3					
Capacities														
Steam output	kg/h	80	120	150	200		250	300		350		400		
Heating capacity	kW	53	80	100	133		167	201		235		268		
Nominal load	kW	58	87	109	145		186	224		255		291		
Levels														
Pressures														
Max. operating pressure	MPa (bar)	0,8 -	- 2,9 (8 – 29)	0,8	8 - 2,9 (8 - 29)			0,8 -	2,9 (8 - 2	29)				
Max. permissible overpressure	MPa (bar)	1,0 -	3,2 (10 - 32)	1,0	- 3,2 (10 - 32)			1,0 -	3,2 (10 –	32)				
Consumption														
Heating oil (EL)	kg/h	4,9	7,3	9,2	12,2		15,4	18,3		21,2		24,4		
Natural gas	m³/h	6,7	9,6	12,2	16,0		19,7	23,5		27,3		31,4		
Liquid gas	m³/h	2,2	3,4	4,3	5,6		7,3	8,5		9,9		11,3		
Dimensions														
Height A	mm		1515		1600				1850					
Width B	mm		730		770			875						
Depth C	mm		1295		1475			1580						
Boiler ø D	mm		500		560			640						
Flue gas pipe ø E	mm		180		200			250						
Flue gas center ø F	mm		1050		1120			1360						
Weight	kg		320		420			520						
Connections														
Electrical connection load	kVA		3,33		3,37				3,92					
Oil connection	DN		3/8"		3/8"		3/8"							
Natural gas	DN		20		32				40					
Liquid gas	DN		20		20				20					
Feed water	DN		1 1/4"		1 1/4"				1 1/4"					
Steam connection	DN		15		20				25					
Safety valve	DN		1"		40				40					
Start-up line	DN		3/4"		3/4"				1"					
Regulations (Germany)														
Building inspectorate approvals cations are required for combust				l depending on outpu o European directive f			ac	No app c. to German indu	oroval requ strial safet		rSichV]			
TÜV	Not subject to TÜV testing and monitoring 1													

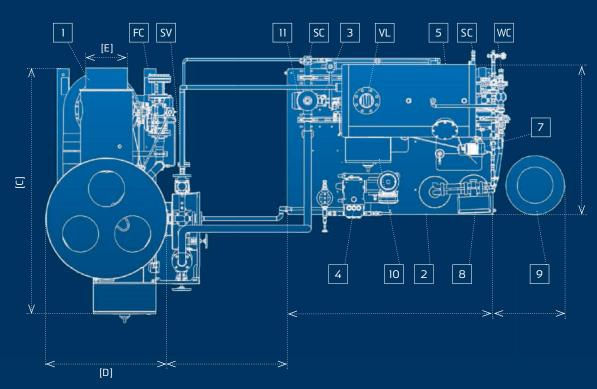
ÜV Not subject to TÜV testing and monitoring¹

<sup>1)</sup> With the exception of the steam generators of the Junior 250 – 400 series with maximum permissible operating overpressure.

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- 1 Model UNIVERSAL TC
- 2 CVE supply unit
- 3 Pre-pressure pump
- 4 Feed water pump
- 5 Feed water tank
- 6 Mixing heat exchanger
- 7 Dosing device
- 8 Water softening system
- 9 Brine tank
- 10 Switching cabinet
- 11 Steam separator
- SC Steam connection
- WC Water connection
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- FC Fuel connection





# **UNIVERSAL** TC 500 – 2000

Model UNIVERSAL		500	600	700	850	1000	1300	1500	1800	2000	
Size			4		5		6		7		
Capacities											
Steam output	kg/h	500	600	700	850	1000	1300	1500	1800	2000	
Heating capacity	kW	328	393	459	557	656	853	984	1180	1320	
Nominal load	kW	364	436	510	619	728	947	1091	1349	1454	
Stages											
Pressures											
Max. operating pressure	MPa (bar)	0,8	- 3,0 (8 - 30)	0,8 -	2,9 (8 – 29)	0,8 -	2,9 (8 – 29)		0,8 - 2,9 (8 -	29)	
Max. permissible overpressure	MPa (bar)	1,0 -	- 3,2 (10 – 32)	1,0 -	3,2 (10 – 32)	1,0 - 3	3,2 (10 – 32)		1,0 - 3,2 (10 -	32)	
Consumption											
Heating oil (EL)	kg/h	30,6	37,1	43,5	50,2	61,7	79,4	93,8	110,1	122,1	
Natural gas	m³/h	39,7	47,5	56,1	68,1	80,2	102,9	118,9	142,9	158,7	
Liquid gas	m³/h	14,1	16,9	19,5	23,6	28,1	36,5	42,0	49,9	55,2	
Dimensions											
Height A	mm		1985		2290		2535		2675		
Width B	mm		955		1160		1275	1420			
Depth C	mm		1725		1930		2125	2415			
Boiler ø D	mm		700		870		1000	1100			
Flue gas pipe ø E	mm		250		300		350	500			
Flue gas center ø F	mm		1460		1750		1940	2025			
Weight			950		1100		1500	2300			
Connections											
Electr. connection gas	kVA		5,66		6,71		12,53		17,86		
Electr. connection oil/comb.	kVA		6,63		7,68		13,50		18,83		
Oil connection	DN		3/8"		3/8"		3/8"		1/2"		
Natural gas	DN		50		65		65		80		
Liquid gas	DN		25		40		40		50		
Feed water	DN		1 1/4"		1 1/4"		1 1/4"		1 1/4"		
Steam connection	DN		32		40		50		65		
Safety valve	DN		40		40		40		50		
Start-up line	DN		3/4"		1"		1 1/2"		1 1/2"		
Categorization											
EPEG categorie			III	up to 25 ba	ar III / 25–32 bar IV	up to 16 ba	r III / 16–32 bar IV	ир	to 10 bar III / 10-	32 bar IV	
Regulations (Germany)											
Germany BetrSichV	Tests § 15 –	16	III	up to 20 bar CER	TUSS <sup>1</sup> / 20-32 bar AIA	l <sup>2</sup>	AIA <sup>2</sup>		AIA <sup>2</sup>		

<sup>1)</sup> Through CERTUSS customer service as "qualified persons" <sup>2)</sup> Through "approved inspection agency", e.g. TÜV

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## **ECONOMISER**

### **CERTECON 80 - 650**

CERTECON  CERTUSS Steam generator – Type		80 –	1	50 – 20	0		250 – 650						
						JUNIOR							
		80	120	150		200	250	300	350	400	500	600	
Dimensions													
Flue gas inlet ø internal	mm	18	30		200				25	50			
Flue gas outlet ø external	mm	15	78		198				24	48			
Centre-to-centre distance connecting pieces	mm	22	20		270				35	50			
Outer diameter	mm	25	50	280			370						
Installation length	mm	59	90	640									
Connections <sup>1</sup>													
Water inlet/outlet PN 100	DN			15							20		
Nominal width condensate connection	DN						1/:	2"					
Capacities <sup>1</sup>													
Heat output at full load up to	kW	0,9	1,5	1,5		4,0	4,0	4,5	5,0	5,5	6,0	7,0	
Connected burner output max.	kW	58	87	109		145	182	218	255	291	364	436	
Heating flue gas temperature max.	°C						35	0					
Other data <sup>1</sup>													
Weight without water filling	kg	2	4		33				(	56			
Pressure equipment volume V	l	1,49			3,16				5	,66			
Operating overpressure PS	bar	10 -	- 40	10 – 13	16-32	40		10 – 32			40		
Product PS x V	max.	59	,6	41,08	101,12	126,4		181,12			226,4		
PED [DGRL] 2014/68/EU, Annex II, diagram	5, category	G	P		Ш	IV		Ш			IV		

### **CERTECON 700 – 2000**

CERTECON		700 – 9	760	100	0 – 1300	1500 –	2000		
CERTUSS Steam generator - Type				UNI	VERSAL				
		700 – 8	350	100	0 – 1300	1500 – 2000			
Dimensions									
Flue gas inlet ø internal	mm	300			350	500			
Flue gas outlet ø external	mm	295			345	495			
Connecting piece distance	mm	850			900	940			
Distance floor / connecting piece	mm				355				
Height	mm	1325	i		1385	1450	)		
Diameter	mm	900			1020	1100	)		
Connections <sup>1</sup>									
Water inlet / outlet PN 100	DN			25		32			
Desliming	DN			15		25			
Dewatering flue gas condensate					3/4"				
Capacities <sup>1</sup>									
Heat output at full load up to	kW (ca.)	15			25	43			
Connected burner output max.	kW	730			1100	1480			
Heating flue gas temperature max.	°C				350				
Other data <sup>1</sup>									
Weight without water filling	kg	320			387	442	)		
Pressure equipment volume V	<u> </u>	43,1			51,6	71,	6		
Operating overpressure PS	bar	10 – 32	40	10 – 32	40	10 – 32	40		
Product PS x V	max.	1379,2	1724	1651,2	2064	2291,2	2864		
PED [DGRL] 2014/68/EU, Annex II, diag	ram 5, category								





### ECONOMISER SPI 500 - 2000

Size   Model UNIVERSAL		500	600		700	850		1000	1300	1500	[ 1	1800		2000
Artikel-Nr.		33.0018.1			33.00	18.2		33.00	18.4	33.0018.6				
Dimensions														
Equipment height	mm	18	330		214	5		236	0		2	2520		
Equipment width with insulation	mm	13	360		136	0		146	0		1	1660		
Equipm. depth across flue gas connections	mm	8	60		86	0		88	)			900		
Internal Ø, flue gas inlet	mm	2	55		30	5		35	5			505		
External Ø, flue gas outlet	mm	2	45		29	5		34	5			495		
Floor to center of flue gas inlet/outlet	mm	14	460		175	i0		194	.0		2	2025		
Floor to center of water inlet	mm	8	75		990			115	1165					
Clear width (internal housing dimensions)	mm			600	10			70	900					
Spacing, feed water connections	mm	3	75						525					
NV, feed water connections	mm				25	5						32		
PN40 (Mat.16Mo3)														
Height, substructure	mm	3	50		465			630						
Weight	kg	5	50		650			72	860					
Capacities <sup>1</sup>														
Heat output at full load up to	kW	21	25		32	38		45	55	66		76		83
Heating surface	m <sup>2</sup>	1	15		20	)		24		31				
Pressure loss, flue gas side max.	mbar	0,2	0,3		0,5	0,7		0,7	1,1		0,9			
Flue gas volume, flue gas side	m <sup>3</sup>	0,28			0,33			0,42		0,63		0,63		
Flow rate, water side	m³/h	0,5	0,6		0,7 0,8			1,0	1,3	1,5		1,8		2,0
Pressure loss, water side	bar		0,01			0,02		0,03	0,05	0,07		0,10		0,12

Right to technical revision reserved.

 $<sup>^{</sup> ext{1}}$  Values can deviate depending on the burner output, operating overpressure, and capacity utilization of the steam generator.

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